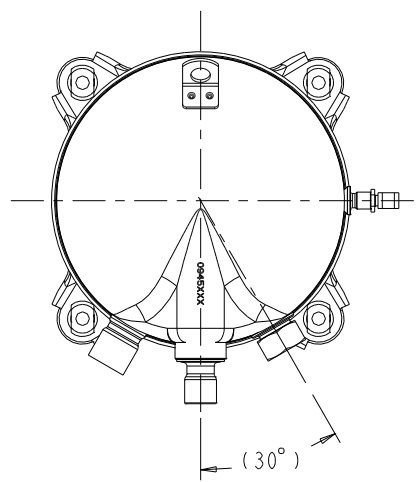
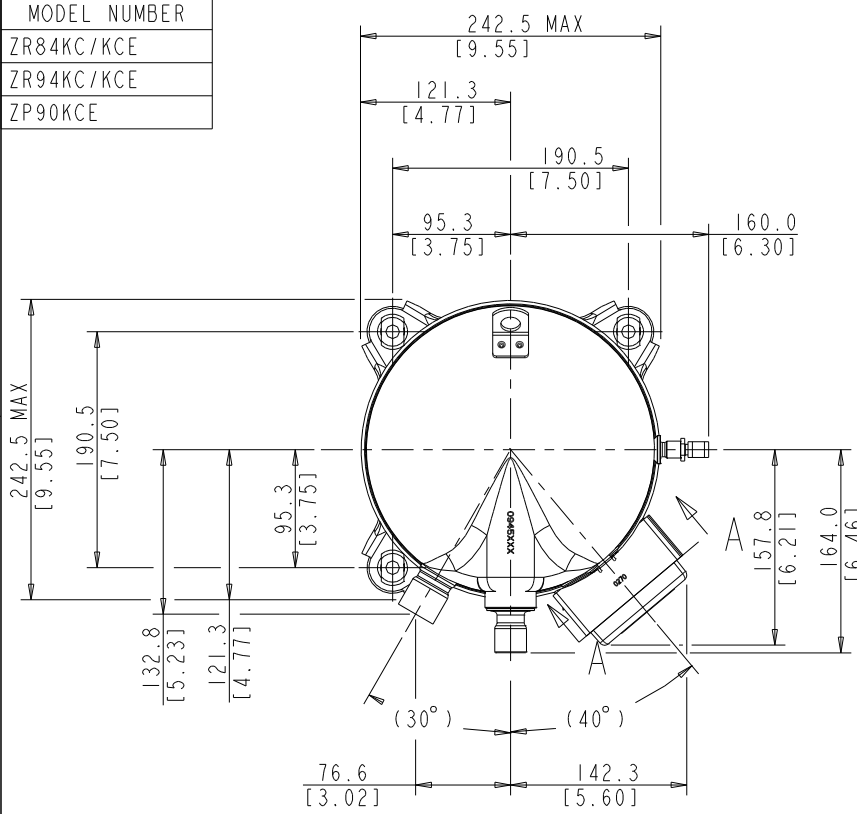
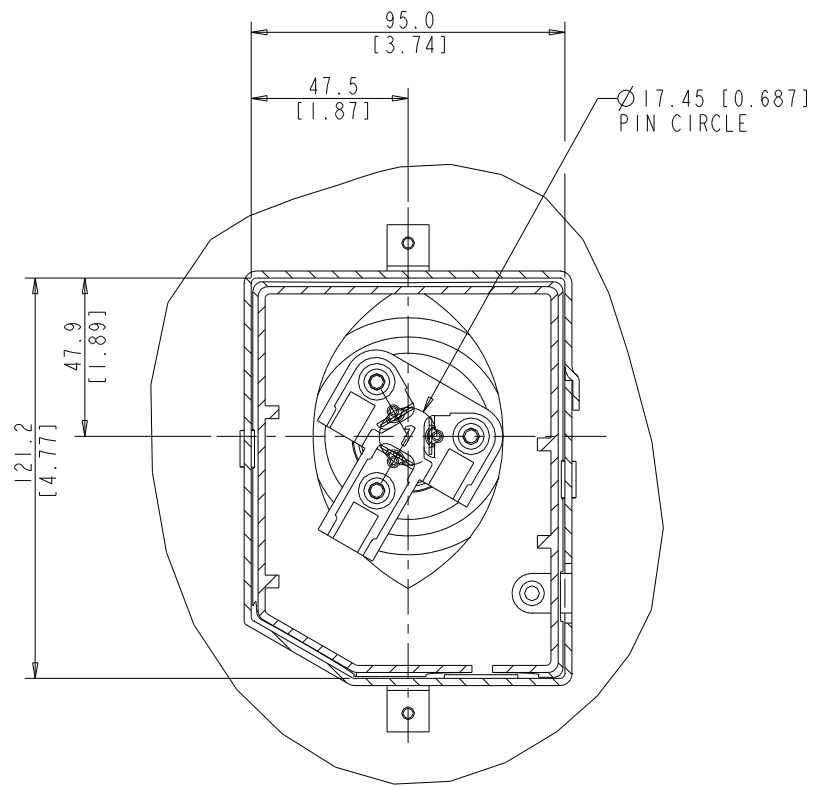


MODEL NUMBER
ZR84KC/KCE
ZR94KC/KCE
ZP90KCE

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES92-155	CONVERSION-METRIC

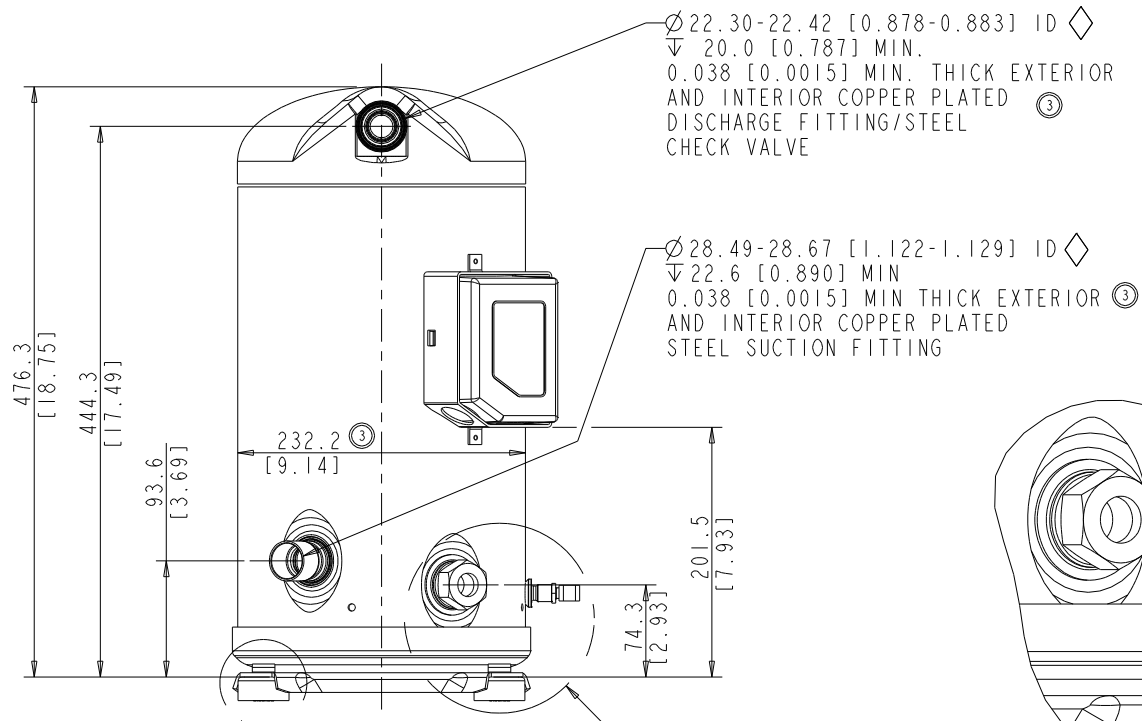
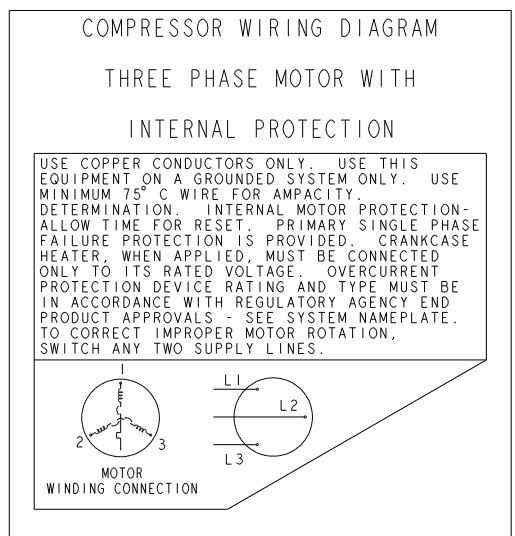


SIGHTGLASS LAYOUT
T-BOX REMOVED



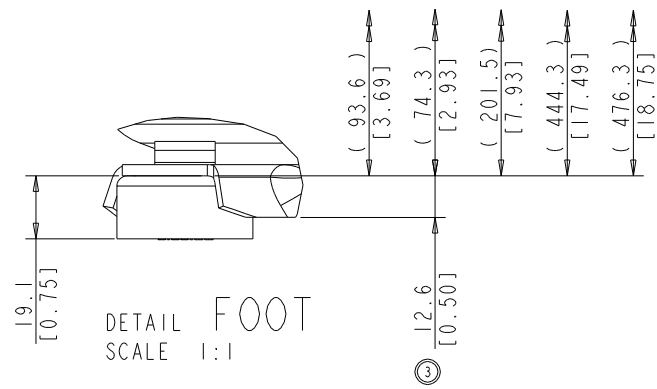
T-BOX LAYOUT
STANDARD
SECTION A-A
SCALE 1:1

- NOTES:
- ① ALL TOLERANCES ± 1.5 [0.06] UNLESS OTHERWISE SPECIFIED. DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED.
 - ② MOUNTING KIT: 527-0116-00
 - ③ TUBE ENDS MUST BE PLUGGED.
 - ③ \diamond SUCTION FITTING ± 3.0 [0.12]
 - ③ \diamond DISCHARGE FITTING ± 3.0 [0.12]

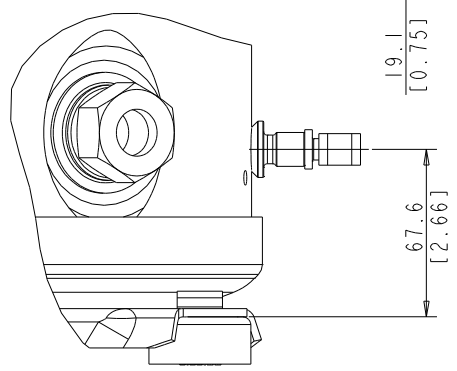


SEE DETAIL FOOT

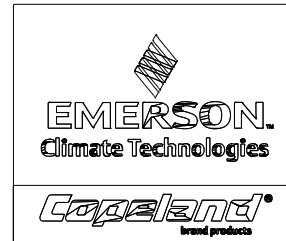
SEE DETAIL VALVE



DETAIL FOOT
SCALE 1:1



DETAIL VALVE
SCALE 3:4



INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

CRITICAL PRODUCT CHARACTERISTIC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR (INCH)

TOLERANCES:
1-PLACE \pm N/A
2-PLACE \pm N/A
ANGULAR \pm N/A

ECN000821	3	REVISED AND REDRAWN	12-04-07	PBM	NJG	KJR
32-0303-054	0	RELEASED	08-24-05	PNA	CWK	RST
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD	APPR
15						
CONFIDENTIALITY NOTICE						
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MATERIAL SPECIFICATION			DRAWN BY		SUPERSEDES DWG. NO. / REV. NO.	
N/A			PBM		497-0489-00 / 2	
			DATE		SCALE	
			12-04-07		3:8	
			DATE FORMAT:		MM-DD-YY	
TITLE			DRAWING NUMBER		SHEET 1 OF 1	
REF DWG-WELD COMP ASM-SERVICE			497-0489-00		4	
			SIZE			