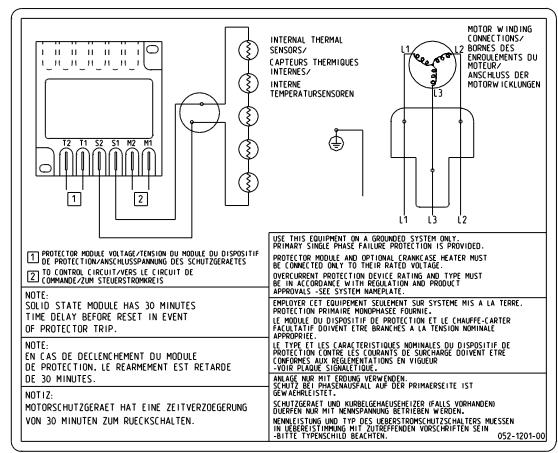


PART NUMBER	MODEL	A	H
497-3770-00	ZR90K3	497.34 [19.58"]	537.84 [21.17"]
	ZR11M3		
	ZR12M3		
	ZR90K3E		
	ZR11M3E		
	ZR12M3E		
497-3770-01	ZH56K4E	504.96 [19.88"]	545.46 [21.47"]
	ZH75K4E		
	ZR16M3		
	ZR16M3E		
	ZH92K4E		

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES92-155	CONVERSION-METRIC



DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED.

SUCTION FITTING	±3.0 [0.12]
DISCHARGE FITTING	±3.0 [0.12]

NOTES:

- ALL DIMENSIONS IN MILLIMETERS AND DEGREES. [DIMENSIONS IN INCHES]
- ALL TOLERANCES ±1.5 UNLESS OTHERWISE SPECIFIED.
- MOUNTING KIT:

GROMMET DUROMETER	4 FOOT KIT
60-70	527-0159-00
- TUBE ENDS MUST BE SEALED.

EMERSON Climate Technologies
 Copeland brand products

INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR (INCH)

TOLERANCES:
 1-PLACE ±
 2-PLACE ±
 ANGULAR ±

34-0606-019	11	LOGO BLOCK AND SPECS REMOVED	06-07-07	SUP	BF	CHK
32-1205-032	10	REDRAWN AND REVISED	12-21-05	JYU	AF	NM
32-0697-727	0	RELEASED	11-19-03	ND	NM	NM
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD	APPR
18		CONFIDENTIALITY NOTICE				
THIS DRAWING AND INFORMATION CONTAINED HEREIN ARE THE EXCLUSIVE PROPERTY OF EMERSON CLIMATE TECHNOLOGIES, INC. AND SHALL BE RETURNED UPON DEMAND AND SHALL NOT BE REPRODUCED IN WHOLE OR IN PART, DISCLOSED TO ANYONE ELSE OR USED, WITHOUT THE WRITTEN CONSENT OF EMERSON CLIMATE TECHNOLOGIES, INC.						
MATERIAL SPECIFICATION		DRWN BY	SUPERSEDES DWG. NO. / REV. NO.			
N/A		ND	497-3770-00 / 9			
		DATE	SCALE	DATE FORMAT:		
		11-19-03	27:80	MM-DD-YY		
TITLE			DRAWING NUMBER	SHEET 1 OF 1	DWG	
REF-COMPRESSOR ASSM			497-3770-00			4 SIZE