

MODEL NUMBER
ZRI9M3
ZRI9M3E
ZPI80KCE
ZHI1M4E

SPECIFICATIONS	
SPECIFICATIONS	
ES NO.	DESCRIPTION
ES92-155	CONVERSION-METRIC

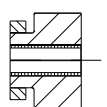
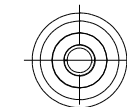
NOTES:

1. ALL DIMENSIONS IN MILLIMETERS AND DEGREES. [DIMENSIONS IN INCHES]

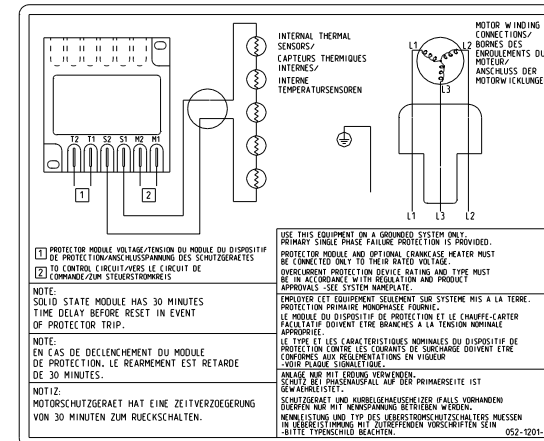
2. ALL TOLERANCES ±1.5 UNLESS OTHERWISE SPECIFIED.

3. MOUNTING KIT:

GROMMET DUROMETER	4 FOOT KIT
60-70	527-0159-00



4. TUBE ENDS MUST BE SEALED.



DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED.

SUCTION FITTING	±3.0 [0.12]
DISCHARGE FITTING	±3.0 [0.12]

EMERSON
Climate Technologies

Capeland
brand products

INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR (INCH)

TOLERANCES:
1-PLACE ± 0.13 [0.005]
2-PLACE ± 0.25 [0.010]
ANGULAR ± N/A

34-0606-019	6	LOGO BLOCK .SPEC REMOVED & FORMAT CHANGED	08-20-07	SUP	BF	CHK
32-1205-032	5	REDRAWN AND REVISED	12-21-05	JYU	AF	NM
32-0399-702	0	RELEASED	09-09-02	DD	JD	JD
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD	APPR
18		CONFIDENTIALITY NOTICE				
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MATERIAL SPECIFICATION N/A			DATE 09-09-02	SUPERSEDES DWG. NO. / REV. NO. /		SCALE 1:2
TITLE REF-COMPRESSOR ASSM			DRAWING NUMBER 497-3559-00	SHEET 1 OF 1		DWG 4 SIZE